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President Trump's U.S. envoy for international negotiations, Jason Greenblatt, made a surprise visit to the United Nations on Thursday, as members of the U.N. Security Council held an informal ...

**UNITED NATIONS | Fox News**

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I can't get rigid tapping to work properly on an Oi mate-c. The problem is that after the tapping is complete, the machine hangs/stops and won't process any more blocks of code.

**Rigid tapping help - cnczone.com**

G98 is initial plane return and G99 is reference plane return. M6 T1 G0 G90 X1 Y-1. M3 S2500 G43 Z2. H1 M8 G81 G98 Z-.25 R.1 F10. X2. X3. X4. G80 In G98 the tool will rapid to Z.1("R" plane), drill the hole rapid back to Z2.("Initial" plane) move to next position, rapid to Z.1 drill Rapid back to Z2. etc In G99 mode at 1st hole Z would rapid to ...

**G98 and G99 differences? - cnczone.com**

I really need some help from the forum. I need to do some conical interpolating to mill a tapered bore with a button cutter on a Mazak Horizontal Machining Center with an M-plus control. It has Custom Macro B enabled so I was thinking it is probably possible to make a Macro to do this, however I don

**Macro help: Conical interpolation on a Horizontal ...**

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For tutoring please call 856.777.0840 I am a registered nurse who helps nursing students pass their NCLEX. I have been a nurse since 1997. I have worked in a...

**anneliese garrison - YouTube**

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**Canyon Ridge Kennels - Home**

Note: For more information on health-building techniques, please see the Holistic Healing Web Page. Fluoride compounds which are put in water (fluoridation), toothpaste and supplement tablets (including some vitamins) were never tested for safety before approval.

**Fluoridation / Fluoride -- Toxic Chemicals In Your Water**

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**□□□□ - CAD/CAM□□□□[hao007.net]**

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